1. Log into the controller.

.

- 2. Pair the tools to the controller.
- 3. Plug the socket tray (QC-SKTR) into the controller. You will see a message that a new device is connected to the controller.

		T None		Device Detected			Nono		0	÷
•		Unassigned		Please assign the	name to the ne	wly connected de	vice. ed			
		T None	-	Device Type :	USB			-		:
D				Select/Add name	;					J
4		Unassigned				ок С	lose) ed			
	_									
		T None			:		None			(;
?		Unassigned				Un	assigned			
	192.168	.1.110		3 176.168.5.6						

4. Name the Device.

		T None		Device Detected	Nona	•	÷
\mathbf{O}		Unassigned		Please assign the name to the i	newly connected device.	ed	
8		T None	•	Device Type : USB Select/Add name			
•		Unassigned		Add name	÷	od	
			-		None	ea T	
		, Holic			The field		
?		Unassigned			Unassigne	ed	
	192.168.	.1.110	Q	176.168.5.6			
		T None		Device Detected	Nono		:
$\mathbf{\Theta}$		Unassigned		Please assign the name to the r	newly connected device.	ed	
8		T None		Device Type : USB SocketTray	×		÷
Ŷ		Unassigned			OK Close e	ed	
\mathbf{O}		T None			T None	•	
?		Unassigned			Unassigne	ed	
	192.168.	1.110		176.168.5.6			

	Home						
	Job		Accessories		All Devices		
	Pset		Device Name	Device Type	Device Assigned to	Action	
	Wireless Tools						
0	Accessories		SocketTray	USB		$\overline{}$	
0	Result	►					
(Settings	•					
•	Tool General Setting						
\mathbf{O}	Logs	►					
	Diagnostics	•					
?	System Maintenance	•					
	User Management						
	About						

 Note: If you plug the device into the controller before logging in, you will see a banner message that a new device is connected. Please update the name.

New Dev	ice connected to cor	ntroller. Please update the na	me.				×
		▼ SP21J23528 ▼	😣 🖾 🔽 🗘	٦	T None	8 🖻 🔾 🗘	(
		801(°)					
$\mathbf{\hat{o}}$		TEST Angle :Angle		1 /1	Unassigned		
8		▼ None ▼	8 📾 🔾 🗘	(T None 🔻	8 6 0 0	(
4		Unassigned			Unassigned		
\bigcirc		▼ None ▼		÷	T None		(
?		Unassigned			Unassigned		
	192.168.	1.110	(2) 176.168.5.6				

6. Log into the controller.

7. Go to Accessories.

	Home		Accessories		All Devices 🗸 🗸	
	Job		Davies News	Deules Tures	Device Assistenda	A
\bigcirc	Pset		Device Name	Device Type	Device Assigned to	Action
Ψ.	Wireless Tools			USB		
Α	Accessories					
	Result •					
•	Settings •					
	Tool General Setting					
0	Logs 🕨					
	Diagnostics					
?	System Maintenance	•				
•	User Management					
	About					

8. Click on the Action arrow to name the Device.

	Home	Accessories		All Devices 🗸	
	Job	Device News	B	Budes Andreada	
•	Pset	Device Name	Device Type	Device Assigned to	Action
Ψ.	Wireless Tools		USB		(Θ)
	Accessories				\smile
0	Result				
(Settings				
	Tool General Setting				
\mathbf{O}	Logs				
	Diagnostics				
?	System Maintenance				
	User Management				
	About				

9. Select on the pull down arrow to Add Name.

	Home				8
	Job Pset		Device Type	USB	
•	Wireless Tools		Device Name	Select/Add name	
	Accessories				
0	Result	►	Device Assigned to		
	Settings	•			
	Tool General Setting				
0	Logs	•			
	Diagnostics	•			
?	System Maintenance	•			
	User Management				
	About				

10. Create a name for the Device.

	Home		↔ SocketTray		•
	Job				
\bigcirc	Pset		Device Type	USB	
•	Wireless Tools		Device Name	SocketTray	×
	Accessories				
0	Result		Device Assigned to		
	Settings	•			
	Tool General Setting				
\mathbf{O}	Logs	•			
	Diagnostics	•			
?	System Maintenance				
	User Management				
	About				

11. Select the Save icon.

	Home		Device name updated s	uccessfully		×
	Job		Accessories		All Devices 🗸	
\bigcirc	Pset		Device Name	Device Type	Device Assigned to	Action
•	Wireless Tools					
Θ	Accessories		SocketTray	USB		
0	Result	•				
	Settings	•				
	Tool General Setting					
\mathbf{O}	Logs	•				
	Diagnostics	•				
?	System Maintenance	•				
	User Management					
	About					

12. Go to Settings->Digital IO.

	Home					
	Job		Wireless Tools			
	Pset		Radio Settings			()
	Wireless Tools		LAN Cottingo			(\mathbf{A})
	Accessories		LAN Settings			I
0	Result	•	1 SP21.123528			٢
(1	Settings	Da	te & Time			9
	Tool General Setting	Sys	stem Initialization	(5)	Pair	
	Logs	► Eth	ernet Settings			
	Diagnostics	► E0	R Data Out			
?	System Maintenance	► BC	ODE / VIN			
	User Management	PF	-OP			
	About	FR	D-OP			
ĺ		PF	cs			
ĺ		Dig	jital IO			

13. Select the tool.

	Home						-	_
	Job		Digital IO	(None 🔻)	0	0
\bigcirc	Pset		Please sele	ect tool to co	None			
	Wireless Tools				SP21J23528			
Θ	Accessories							
0	Result	►						
P	Settings	►						
	Tool General Setting							
\mathbf{O}	Logs	►						
	Diagnostics	►						
?	System Maintenance	►						
	User Management							
	About							

14. Select the Source.

	Home							
	Job		Digital IO			SP21J23528		6
$\widehat{\mathbf{n}}$	Pset		Remote Tool Enable Mode			None		
	Wireless Tools							
	Accessories		Add source			\oplus		
0	Result	•	Source 1	SocketTray		Socket Tray (4x4)		Image: Contract of the second seco
(†	Settings	•						00
	Tool General Setting		🗐 Input Assignme	ent	Output Assignment			
	Logs	•						
	Diagnostics	►						
2	System Maintenance	•						
	User Management							
	About							

15. Assign the Inputs for Job 1, 2, 3 and 4. Move the toggle switch on to select Normally Open.

		Digital IO		Input Assignment			3528	6 8
	Pset	Remote T		Behavior		Normally		
	Wireless Tools					Open		
8	Accessories	Add sourc	1	Job 1	-			\oplus
	Result	Source 1	-			ray (4x4)		
	Settings	Source i	2	Job 2				۱
Ŷ	Tool General Setting	🗐 Input A	3	Job 3	-			
	Logs			Indu a				
	Diagnostics		4	Job 4				
?	System Maintenance					Close		
	User Management							
	About							

16. Assign the Outputs for Job 1, 2, 3, 4. Leave the toggle off to select Normally Closed.

	Home								
	Job	Digital IO	🗐 Output Ass	ignment			3528		
6	Pset	Remote T	Behavior	Normally	Timeout	Blink			
	Wireless Tools			Open					<u> </u>
6	Accessories	Add sourc	1 Job 1		0				\oplus
	Result	Source 1	2 Job 2				ray (4x4)	1	۱
Gi	Settings		2 000 2						
Ŷ	Tool General Setting	🗐 Input A	3 Job 3	•	0				
	Logs					-			
	Diagnostics		4 Job 4		0				
?	System Maintenance					Close			
	User Management								
	About								

- 17. Save the changes.
- 18. Go to Wireless Tools.

	Home				
	Job		Wireless Tools		
•	Pset		Radio Settings		\ni
	Wireless Tools				\sim
•	Accessories		LAN Settings		\ni
0	Result	►	1. SP21J23528		(\$)
	Settings	•			0
Ŷ	Tool General Setting		Available Tools (5)	Pair	
	Logs	•			
	Diagnostics	•			
?	System Maintenance	►			
	User Management				
	About				

19. Select the Settings icon (gear) for the desired tool and change the Job Selection Mode External Discrete.

		_						
	Home Job		Tool Settings			8		
$\mathbf{\hat{\omega}}$	Pset		XXXX00000					
	Wireless Tools Accessories		Apply Tool Settings MAC Address		Available files			
0	Result	•			8B:CA:20:31:02:00:00:00			
Ŧ	Settings Tool General Setting	•	Enable IP Aliasing					
	Logs	•	Please make sure all protocols have unique port numbers					
	Diagnostics	►	Alias IP Address		000.000.000.101			
?	System Maintenance	•		Tool IP not reachable.				
	User Management		Tool IP and Controller IP should be in same subnet					
	About		Job Selection	External - Discrete				
			Boot Job					

- 20. Save the changes.
- 21. Go to the Home Screen.
- 22. To run the tool, pull one socket out of the Socket Tray. The tool will run the selected Job.